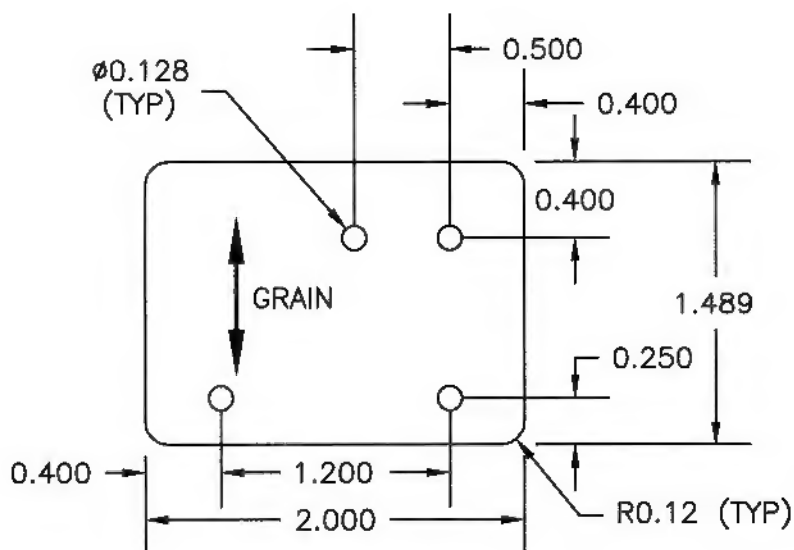
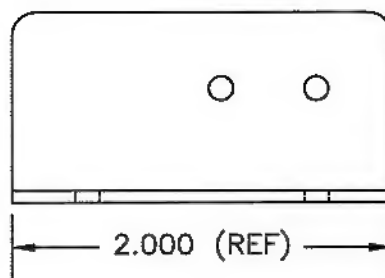
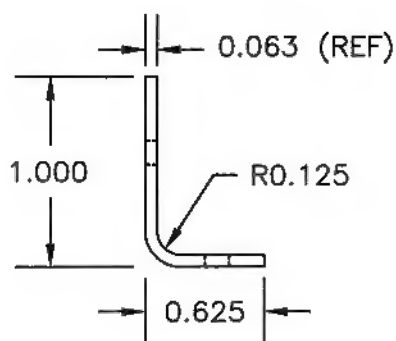


DART

| | | | |
|------------------|--------------|---|------------------------|
| DESIGN BW | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D2416 | REV. B SHEET 1 OF 1 |
| DATE 03.04.09 | | TITLE MOUNTING ANGLE | SCALE 1:1 |
| A | 95.04.06 | NEW ISSUE | |
| B | 03.04.09 | ADDED $\phi 0.128$ & FLAT PATTERN | |

RELEASED
03.05.07**FLAT PATTERN****BEND DETAIL****NOTES:**

- 1) MATERIAL: 2024-T3/T3511 0.063" THICK PER QQ-A-250/4 (REF DART SPEC: M2024T3S.063)
- 2) FINISH: ACID ETCH AND ALODINE AS PER DART QSI 005 4.1
- 3) DEBURR ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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